

#### Getting the most from a single source

# **Thermoplastic Rubber**

# Novaflex®

#### SF-TPRW and SF-TPRX (Thermo Plastic Rubber)

Molecularly bonded high temperature thermo plastic rubber. Exceeds temperature limit of most plastics and is an economical alternative to specialty fabric duct. SF-TPR provides outstanding performance and flex fatigue resistance. Smooth interior design allows for superior flow and maximum efficiency. Extremely flexible with excellent shape retention. Manufactured with RoHS compliant material. \*See SF-TPR-FR for flame retardant applications.

#### **Applications**

Excellent flex fatigue resistance Light duty material handling Hot exhaust extraction Medium duty chemical fume removal

#### Construction

Product code: 9SFTPRX, 9SFTPRW (with wire) Material: Thermo Plastic Rubber with molecularly bonded wear strip Diameters: 1.5" to 24". Bend Radius: 6" = 6.5" Weight: 6" I.D.= .77 lbs/ft Compression Ratio: 2:1 Lengths: 25 & 50 ft. up to 8" diameter. 10" diameter and up 25 ft. Temperature range:-40°F (-40°C) to +275°F (+135°C) continuous, (+300°F (149°C) intermittent) *Colour:* TPRW All black, or black with yellow wearstrip. TPRX black with white

wearstrip. \*(available with & without encapsulated wire). Metric sizes available.



| Size ID<br>(in) | Min in.<br>for<br>90°Bend | Bend<br>Radivs | Friction Loss<br>Straight Run<br>100'<br>(in Wg) | Friction<br>Loss 90°<br>100'<br>(in Wg) | Positive<br>W. P.<br>(PSIG) | Neg. W.P.<br>(vacuum<br>rating in<br>Hg) | Wgt (per<br>foot) | Crush<br>Tests ½<br>ID (lbs per<br>foot) |
|-----------------|---------------------------|----------------|--|---|-----------------------------|--|-------------------|--|
| 2″              | 8.0″                      | 3.0″           | 1.68   | 1.8                                     | 8.5                         | 26                                       | 0.33              | 790                                      |
| 3″              | 9.0″                      | 3.5″           | 1.6  | 1.72                                    | 7.5                         | 24                                       | 0.39              | 690                                      |
| 4″              | 11.5″                     | 4.5″           | 1.3  | 1.43                                    | 7.3                         | 20                                       | 0.49              | 500                                      |
| 5″              | 13.5″                     | 5.5″           | 1.23   | 1.34                                    | 7.2                         | 16                                       | 0.66              | 400                                      |
| 6″              | 14.5″                     | 6.5″           | 1.2  | 1.32                                    | 7                           | 12                                       | 0.77              | 375                                      |
| 8″              | 19.0″                     | 8.5″           | 0.7  | 0.77                                    | 6.7                         | 5  | 1                 | 320                                      |
| 10″             | 21.0″                     | 10.0″          | 0.68   | 0.75                                    | 5.5                         | 4.5                                      | 1.12              | 290                                      |
| 12″             | 24.5″                     | 11.5″          | 0.65   | 0.72                                    | 47                          | 4  | 1 23              | 250                                      |

The above data is provided as a general guide only. Friction loss through flexible ducting is dependent on the diameter, length, values, inner wall surface, general duct construction and number of bends. Friction loss values were obtained using 100ft straight runs with an air velocity of 3,500 FPM.

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#### IN USA

#### North Carolina

449 Trollingwood Road Haw River, NC 27258 tel (336)578-2161 fax (336)578-5554 800-334-4270

## New Jersey

1024 Industrial Drive West Berlin, NJ 08091 tel (856)768-2275 fax (856)768-2385 800-225-0215

#### Indianapolis 7812 Moller Road Indianapolis, IND 46268

Indianapolis, IND 46268 tel (317)334-1444 fax (317)334-1535 800-526-6288

# IN CANADA

**Ajax, Ontario** 555 Beck Crescent Ajax, ON L1Z 1C9 tel (905) 686-5200 fax (905) 686-8349 800-563-3539

### IN U.K.

Bromborough, Wirral

18 Plantation Park 2, Power Road Bromborough, Wirral UK CH62 3QT tel 44(0)151-334-0873 fax 44(0)151-334-7145 www.novaflex.co.uk Email: sales@novaflex.co.uk



Email: sales@novaflex.com Website: www.novaflex.com